

## PARTS LIST:

(Please specify Model Number and Serial Number when ordering parts)

### Part no.   Description

1	Frame	28	Miter Gear for Spiral Drive
2	Frame Leg Extension	29	Rear Spiral Drive Bracket
3	Leg Length Adjusting Bolt	31	Hold-down Wear Strip
6	Leg Set Screw	32	Hold-down Wear Strip Frame
7	Belt Guard	33	Size Divider
8	Main Drive Shaft	37	Sizing Rollers with Shaft Ends
9	Main Drive Sprocket	37A	Shaft Ends (pins only)
10	Shaft Ball Bearing	38	Roller Rubber Spools
11	Ball Bearing Mounting Flange	39	Roller Spacers (between spools)
12	Tightener for Lifter Drive	40	Roller Chain with attachments
13	Lifter Drive Shaft	41	Roller V-Pulleys
14	Lifter Drive Sprocket	42	Roller Chain Retaining Rings
15	Idler Wheel	43	Bottom Roller Rail Frame
16	Idler Wheel Bearing	44	Bottom Roller Rail
17/18	Idler Wheel Axle & Shaft	45	Rear Guard
19	Lifter Wheel, Left and Right, 12T	46	Motor Mount
20	Side Guard, Left and Right	47	Drive V-Pulley
21	Top Front Guard	48	Drive V-Belt
22	Top Roller Rail Frame	49	Lifter Drive Chain
23	Top Roller Rail	50	Motor V-Pulley
24	Spiral Drive, Left and Right	51	Motor
25	Spiral Drive Timing Shaft	52	Speed Reducer
26	Spiral Drive Timing Screws	53	Over-Roller Flap Assembly
27	Spiral Drive Bearing		